

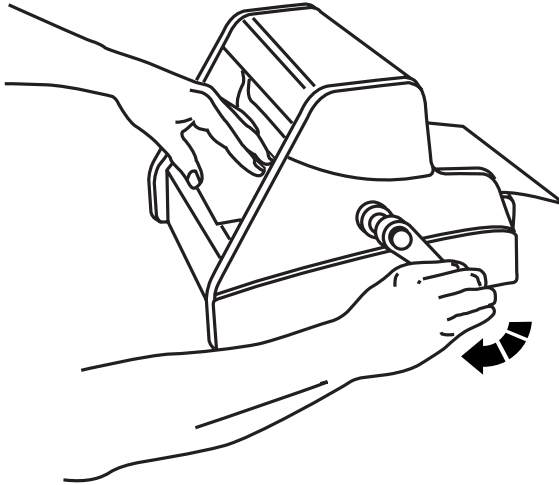
XXYRON® Pro 1250

Adhesive Application and Laminating System



U S E R / S G U I D E

Adhesive Application & Laminating System



Your Xyron Pro 1250 is designed to permanently apply an adhesive or clear film to the front and/or back of any substrate that is run through the machine. The lamination film and adhesive are not designed to be removed without substantial damage to the laminated substrate or mounting surface. This process is **NOT** recommended for any precious or single source documents. Always test before use – may not be compatible with some surfaces. The system is designed to be used with one of the following replacement cartridges:



DL1201-150 Two-Sided Lamination – General Use – 150'
SL1201-150 Single-Sided Lamination – General Use – 150'



LAT1201-100 One Side Laminate / One Side Adhesive Application – High Tack – 100'
LAT1206-100 One Side Laminate / One Side Adhesive Application – Repositionable – 100'



AT1201-100 Adhesive Application – High Tack – 100'
AT1202-100 Adhesive Application – Low Tack – 100'
AT1205-100 Adhesive Application – Acid Free – 100'
AT1206-100 Adhesive Application – Repositionable – 100'

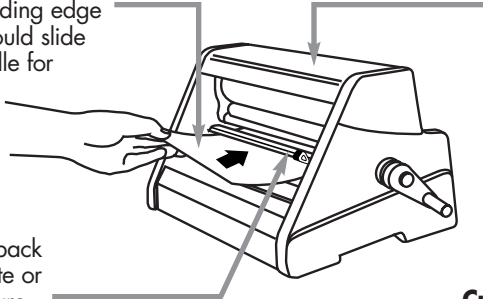
Consult your authorized Xyron dealer for information on other supplies.
Please follow the attached directions carefully.

EDNord - Istedgade 37A - 9000 Aalborg - Telefon 9633 3500

Understanding the Xyron Pro1250's Parts & Functions

Input Tray

Used to guide items into the machine. Leading edge of documents should slide underneath paddle for best results.



Paddle

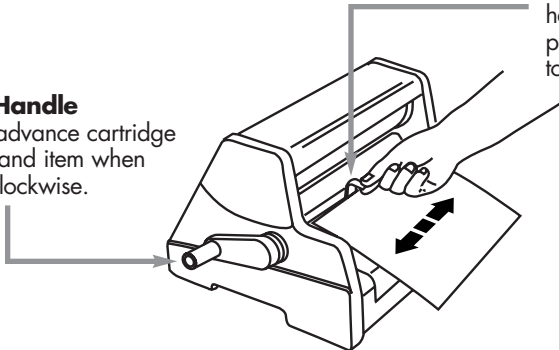
Used to provide back tension on delicate or long items to ensure wrinkle-free results.

Top Cover

Opens up for cartridge replacement (see label when open).

Crank Handle

Used to advance cartridge supplies and item when rotated clockwise.



Cut Blade

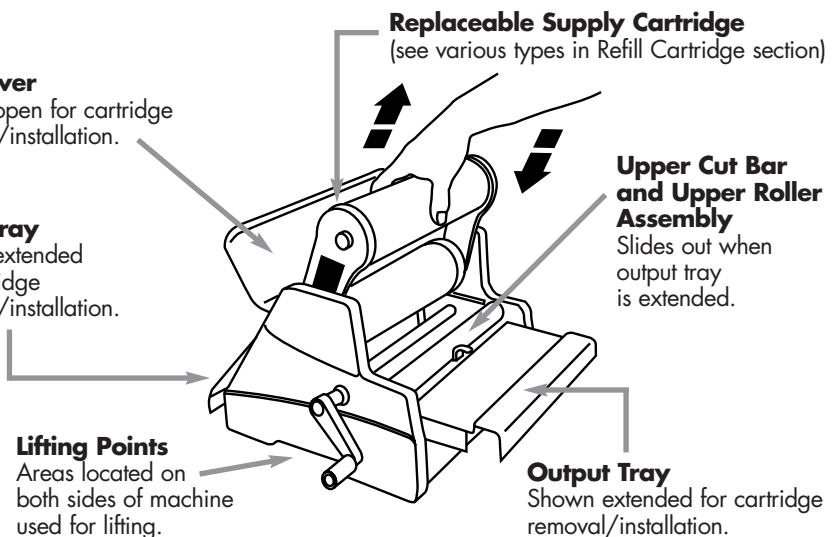
Used to cut items after they have exited machine. To use, press downward and slide to the right or left.

Top Cover

Shown open for cartridge removal/installation.

Input Tray

Shown extended for cartridge removal/installation.



Replaceable Supply Cartridge

(see various types in Refill Cartridge section)

Upper Cut Bar and Upper Roller Assembly

Slides out when output tray is extended.

Lifting Points

Areas located on both sides of machine used for lifting.

Output Tray

Shown extended for cartridge removal/installation.

Setting Up

Remove the Xyron Pro1250 and crank handle from the packaging. Install the crank handle by carefully threading it clockwise into the threaded opening in the side plate until snug.

Cartridge Replacement



1 Slide input tray out away from machine. With both hands, lift and slide output tray away from machine.



2 With top cover open, lift out used cartridge. Install new cartridge completely and ensure film rests evenly on lower roller. **Make certain the cartridge label faces the side of the machine with the crank handle.**

Cartridge Replacement



3 Grasp the film and pull the film forward 2 to 4 inches (4 to 6 cm).

4 Place the film under the metal bar with the orange blade holder and under the top black roller.



5 Using both hands as shown, slide the output tray towards machine completely. Push down to ensure the tray is seated.

Cartridge Replacement



6 Turn the handle in the direction of the arrow (clockwise). The film should advance below the orange blade holder. Continue cranking until film is aligned and wrinkle-free.

7 Press down on orange blade holder and then slide in either direction to trim excess film. Close top cover.



8 Slide input tray back into machine completely.

**If You Have Additional Questions, Contact the Xyron Technical Hotline:
800-793-3523 in the U.S.A. and +45-7594-5866 in Europe**

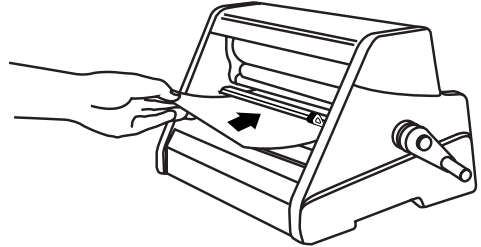
E-mail address in the U.S.A.: comments@xyron.com

E-mail address in Europe: europe@xyron.com

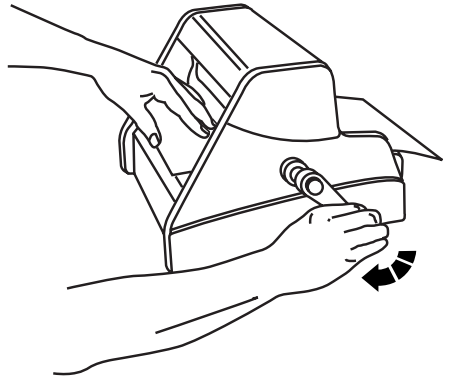
Also, check out our website at www.xyron.com

Basic Operation

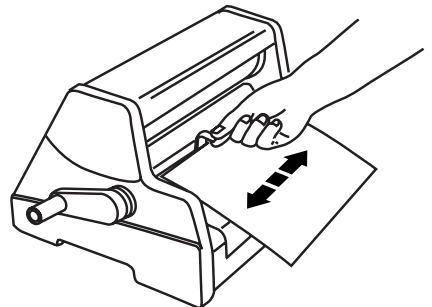
1 Before inserting your document, turn crank handle clockwise one revolution to ensure film is wrinkle-free. Insert and align document on feed tray. Extend the document underneath the paddle on the feed tray and completely into the cartridge opening until it touches the film/adhesive.



2 Gently guide the document forward while turning the crank handle clockwise. **TIP:** To save a later trimming operation, trim off any excess material on the leading edge of the output (with cut blade) before advancing completely through the dispenser.



3 Trim to desired length using the cut blade at the roller exit. Apply downward pressure on the orange blade holder and slide to the left or right. When applying adhesive, remove the protective clear film on top to eliminate excess adhesive from around your item. Remove white liner when you're ready to adhere to your item.



Basic Operation

How to Do Two-Sided Lamination

Verify that a front and back lamination cartridge (*designated DL1200 series on the cartridge label*) is installed. Follow steps 1, 2 & 3 under Basic Operation.

How to Do Single-Sided Lamination

Verify that a front-side lamination cartridge (*designated SL1200 series on the cartridge label*) is installed. Place item on tray with side to be laminated face up. Follow steps 1, 2 & 3 under Basic Operation.

How to Apply Adhesive to One Side of an Item

Verify that an adhesive transfer cartridge (*designated AT1200 series on the cartridge label*) is installed. Place the side of the document to which you want adhesive applied face down on the tray. Follow steps 1, 2 & 3 under Basic Operation. Peel away and discard clear plastic protective film. When ready, peel away the white paper liner from the backside of document and mount your item.

How to Do Front-Side Lamination with Back-Side Adhesive Application

Verify that a laminating/back side adhesive cartridge (*designated LAT1200 series on the cartridge label*) is installed. Place the side of the document to which you want adhesive applied face down on the tray. The side facing up should be the side you want laminated. Follow steps 1, 2 & 3 under Basic Operation. Peel away the white paper liner from the backside of document prior to mounting.

TIP: To save a later trimming operation, turn the crank to advance the document until the leading edge is aligned with the upper blade bar supporting the cut blade. Trim excess material from the leading edge of the document. Continue to crank document through machine and trim when finished.

Refill Cartridges

Product No.	Description	Feet (m) Per Roll
DL1201-150	Two-Sided Lamination – General Use	150' (45.8 m)
SL1201-150	Single-Sided Lamination – General Use	150' (45.8 m)
LAT1201-100	One Side Laminate / One Side Adhesive Application – High Tack	100' (30.5 m)
LAT1206-100	One Side Laminate / One Side Adhesive Application – Repositionable	100' (30.5 m)
AT1201-100	Adhesive Application – High Tack	100' (30.5 m)
AT1202-100	Adhesive Application – Low Tack	100' (30.5 m)
AT1205-100	Adhesive Application – Acid Free	100' (30.5 m)
AT1206-100	Adhesive Application – Repositionable	100' (30.5 m)

Troubleshooting

Symptom	Cause	Solution
Top and bottom laminating films are not aligned.	Cartridge is not squarely seated.	Reinstall the cartridge making certain cartridge is seated. Make certain output tray is completely pushed forward and down.
Cut blade does not cut smoothly.	Adhesive build-up on cutting mechanism.	Using caution, apply adhesive cleaner to all surfaces of top blade bar and blade.*
Film does not exit dispenser between upper and lower blade bars.	Material is curled or adhesive has been transferred to the nip roller causing the film to stick	Remove material and clean adhesive from rollers if necessary. Reposition material between blade bars.*
Film wrinkles don't go away as crank is turned clockwise.	Adhesive build-up on idler bars.	Apply adhesive cleaner to remove build-up on idler bars.*
Material does not laminate or apply adhesive well.	No pressure between upper and lower nip rollers.	Ensure output tray is completely pushed forward and down.
Laminate will not advance when crank handle is turned.	Material is not positioned between rollers or laminate is adhered to input tray. Output tray not seated.	Reinstall cartridge making sure the output tray is completely pushed forward and down. Slide input tray outward to release film and turn handle to assure laminate is wrinkle-free. Slide input tray back into machine.
Document wrinkles or exits machine crooked.	Adhesive build-up on front edge of input tray or output tray is not completely pushed forward and down.	Remove adhesive from front edge of input tray. Make certain output tray is completely pushed forward and down.

*Use Cleaning Kit Xyron #990 for adhesive removal.

THE PURCHASE OR ACQUISITION OF THIS PRODUCT DOES NOT CONFER THE RIGHT OR LICENSE TO USE THE MACHINE AND CARTRIDGES IN THE RETROREFLECTIVE FIELD OR TO MAKE OR SELL MACHINES OR CARTRIDGES FOR USE IN THE RETROREFLECTIVE FIELD.

Xyron, Inc. warrants that the Xyron Pro1250 is free from defects in material and workmanship for a period of one (1) year from the date of purchase. Xyron, Inc. will repair or replace a defective product or part without charge provided it is returned to the address below, freight prepaid with proof of purchase. If the product is damaged by neglect or misuse, the warranty is null and void.

Xyron Inc.

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